Sustainability and life cycle analysis in informal e-waste recycling



Olivier Jolliet

iMod - Impact and Risk Modeling Environmental Health Sciences

School of Public Health University of Michigan ojolliet@umich.edu

Aubrey Langeland aubreyll@umich.edu

Siripond Jindaphong





Needs and objectives

- Electronic recycling has been studied in multiple LCA... but
- → Little quantitative data available for the informal sector



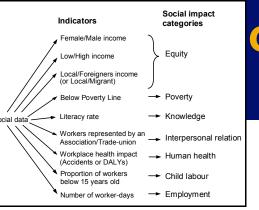
RISK

- → Need to understand the combined environmer economic performance of the different EOL scenarios
- → Need to also understand the occupational risk of chemical exposures and injuries associated with informal recycling

Objectives:

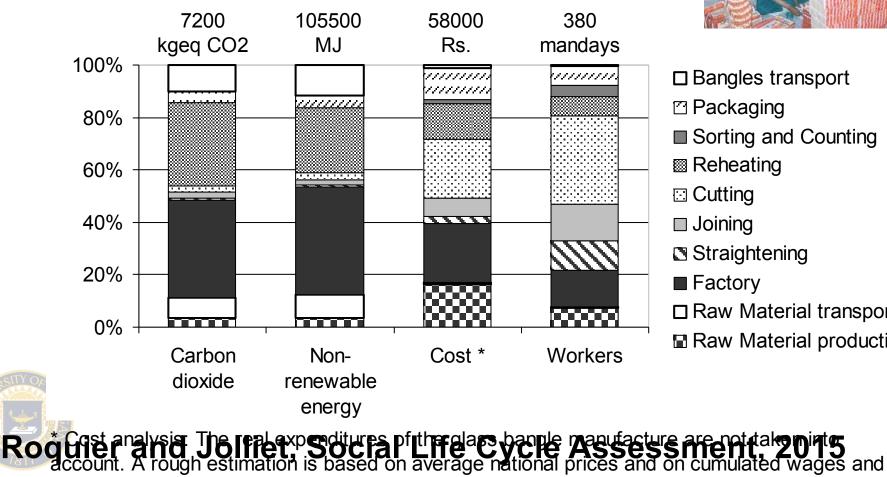
Develop a life cycle based approach that enables to evaluate the socio-economic, occupational and environmental risks and benefits associated with multiple electronic products

Mitigate risks, while maintaining economic and environmental benefits.



ocial & LCA: Glass bangles production in India

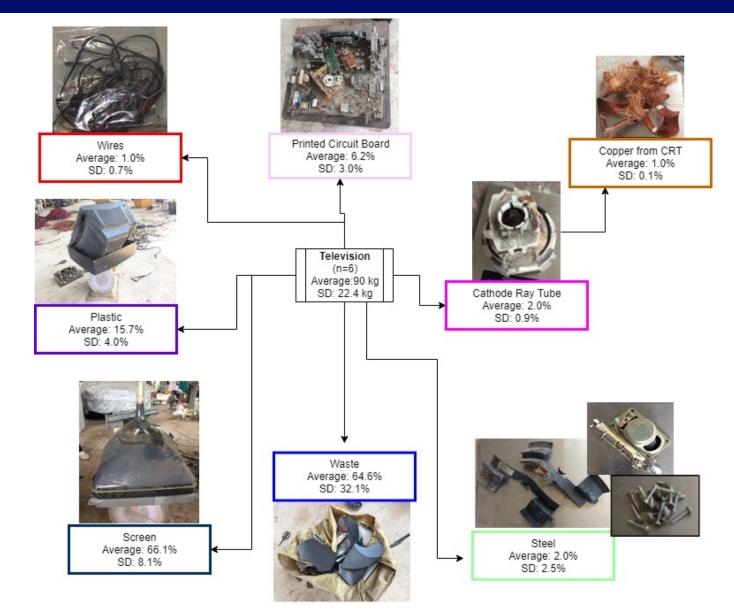
The production of 1000 toras involves...





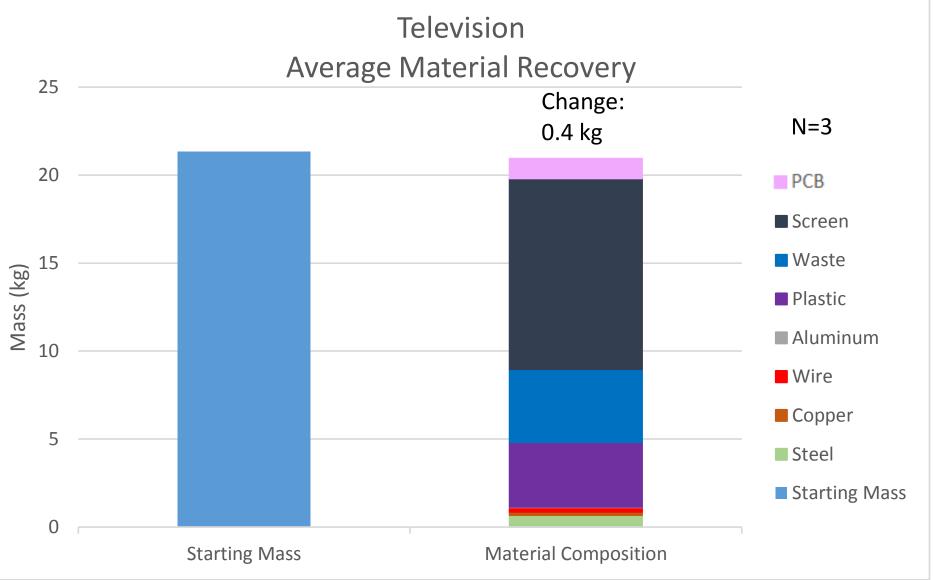
- □ Bangles transport
- □ Packaging
- Sorting and Counting
- Reheating
- ⊡ Cutting
- □ Joining
- Straightening
- Factory
- □ Raw Material transport
- Raw Material production

Stepwise analysis of the informal recycling process: television



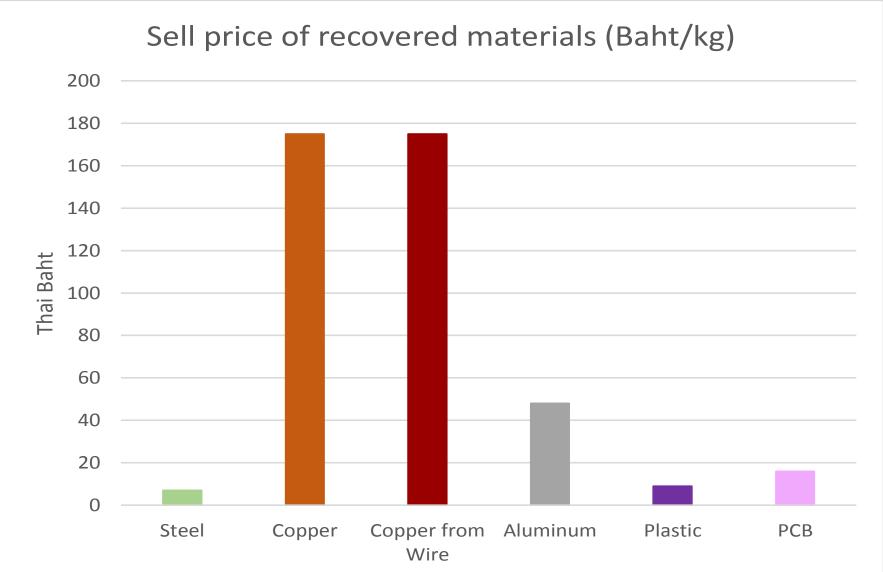


Mass decomposition: TV example

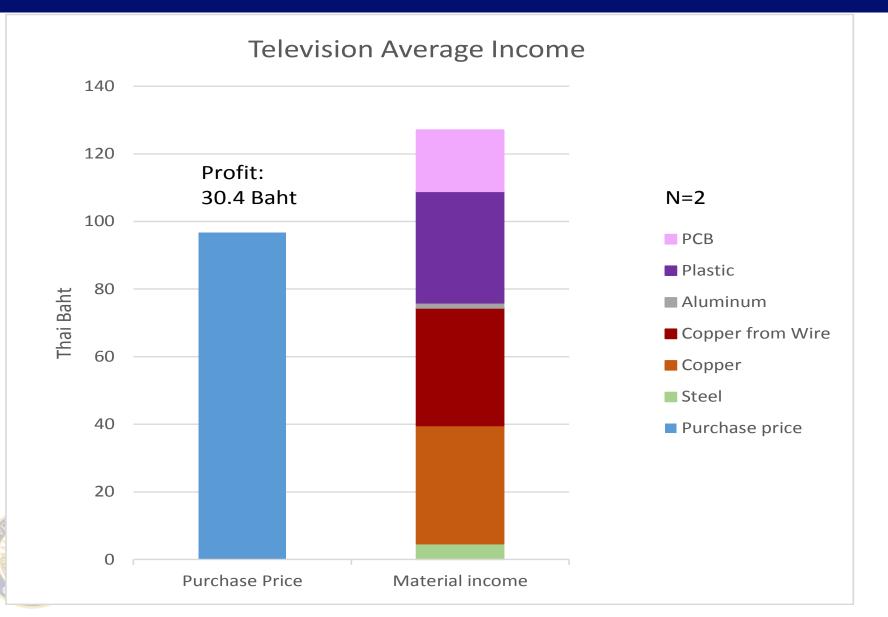


1817

Socio-economic assessment

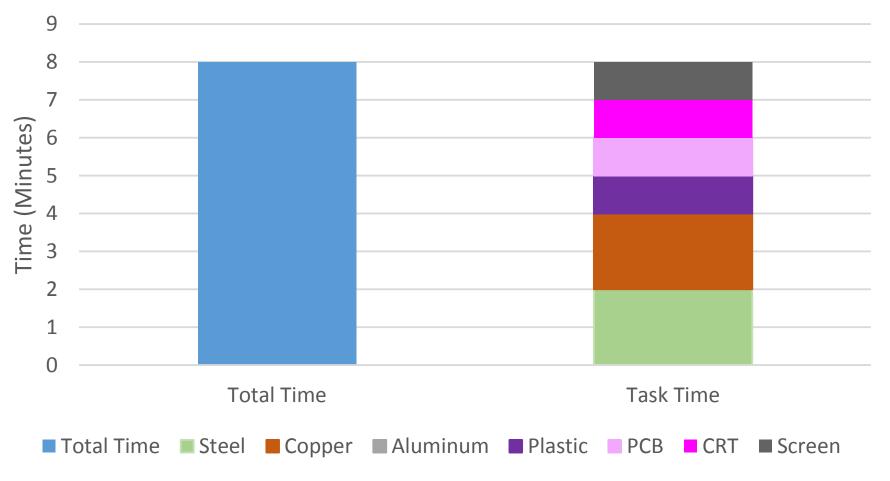


Average income television



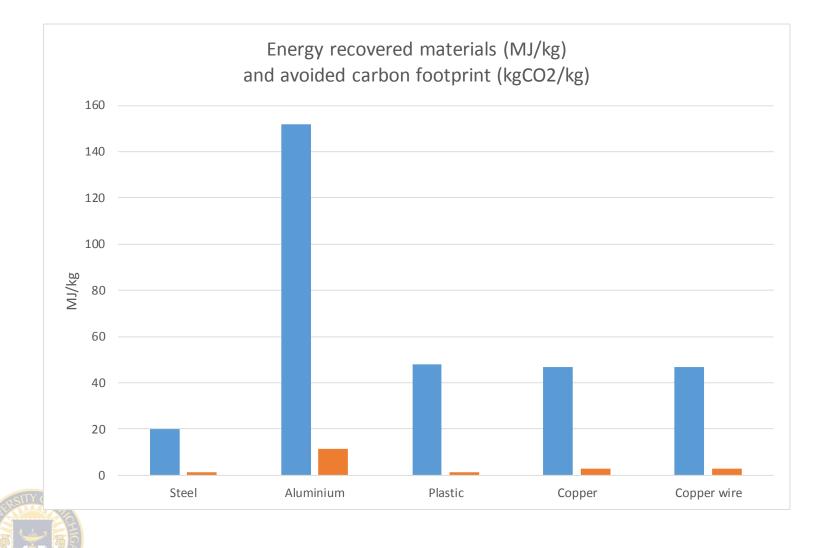
Socio-economic and injury risks



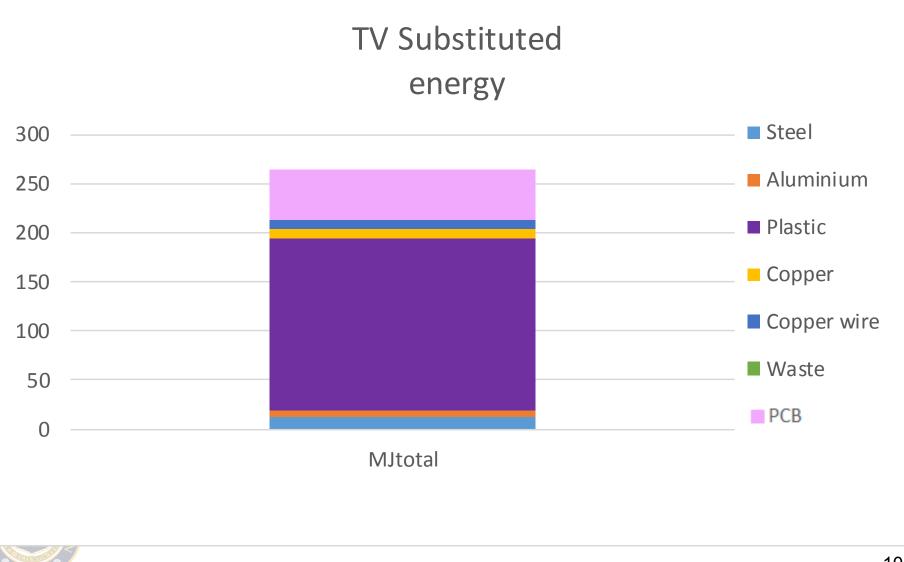




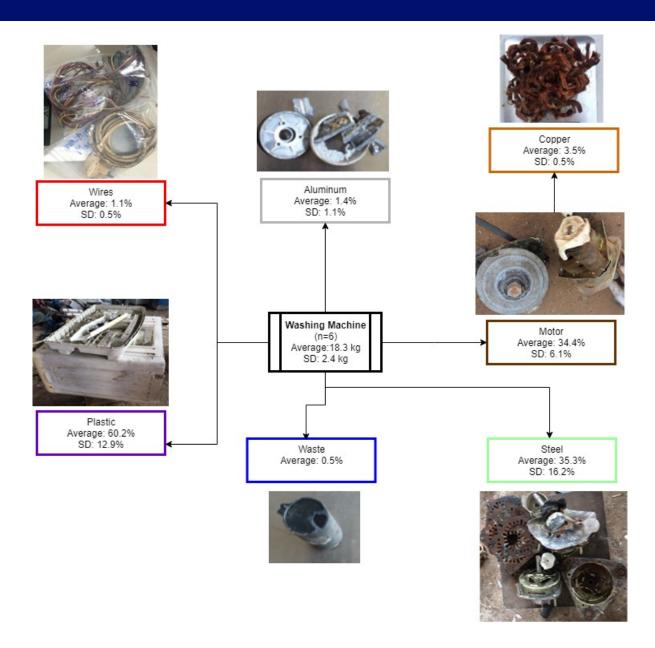
Energy recuperated avoided CO2 per kg



Average avoided and CO2 Television

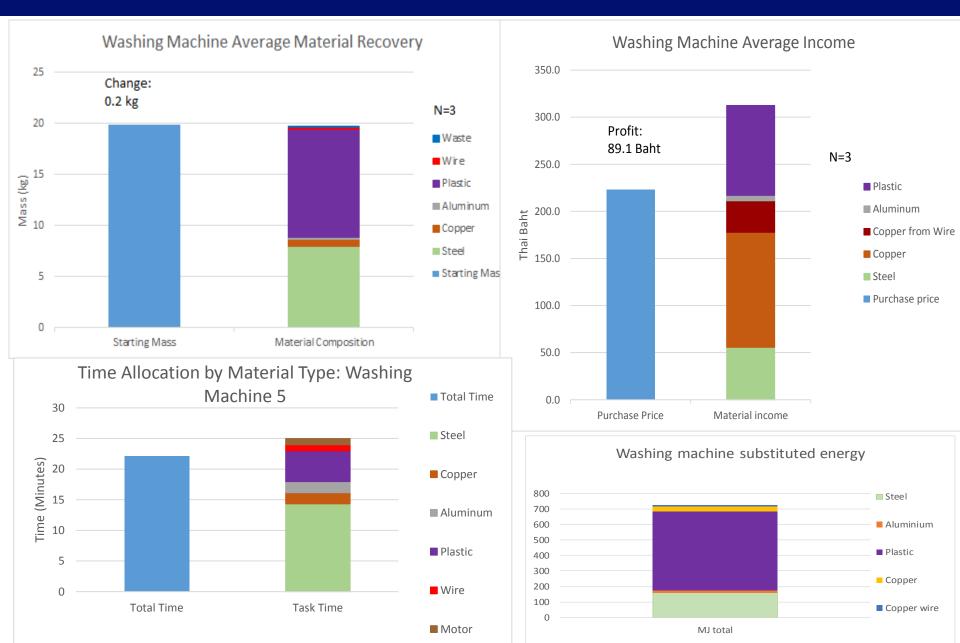


Washing machine recycling





Washing machine recycling



Matrx approach for combining LCA and Mass Flow analysis

					Aluminium Copper w								
				Steel	Aluminium	Plastic	Copper	Copper wi	Waste	РСВ	Screen	Compressor	Total
		Income	Baht/week	232	9 1542	3321	6636	3670	0	818	30) 0	18316
		Price	Baht/kg		7 48	9	175	175	0	16	5 0) C)
ltem	Piece/week	Weight/piece	kg/week	Steel	Aluminium	Plastic	Copper	Copper wi	Waste	PCB	Screen	Compressor	
Fan	100	2.4	241.6	49.89	% 9.2%	28.7%	6.4%	2.4%	3.5%	0.0%	6 0.0%	6 0.0%	,
Refrigerator	7	28.8	201.4	51.19	% 3.6%	14.3%	3.2%	2.1%	11.8%	0.0%	6 0.0%	5 13.9%	,
Washing machine	10	19.7	196.6	40.5%	% 0.6%	53.9%	3.5%	1.0%	0.4%	0.0%	6 0.0%	6 0.0%	
TV	45	20.9	942.5	3.29	% 0.2%	17.5%	1.0%	0.9%	20.1%	5.4%	6 51.7%	6 0.0%	,
				Steel	Aluminium	Plastic	Copper	Copper wi	Waste	РСВ	Screen	Compressor	Total
		Avoided energy	MJ/kg	19.9	8 152	48	46.75	46.75					
Total avoided en MJ/w				664	8 4882	17710	1773	981	0	0) 0) ()	31994
Total avoided energy													

Next steps: Complement by combining time per task with risks of injury/hour





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Short communication

Heavy metal partitioning from electronic scrap during thermal End-of-Life treatment

Wolfram Scharnhorst ^{a,b,*}, Christian Ludwig ^{a,c}, Jörg Wochele ^{a,c}, Olivier Jolliet ^{a,d}

Table 3

Experiment conditions (N.D.=not detected), volatilisation of heavy metals during thermal treatment in the QTR and initial metal masses in the PWBA samples

Elements	Element masses initial [g]				Element	masses resi	dual [g]		Volatilisation [%]				
	S1 [550ox]	S2 [550red]	S3 [880ox]	S4 [880red]	S1 [550ox]	S2 [550red]	S3 [880ox]	S4 [880red]	S1 [550ox]	S2 [550red]	S3 [880ox]	S4 [880red]	
As	0.00025	0.00025	0.00026	0.00026	0.00	0.00	0.00	0.00	100	100	100	100	
Cd	0.00001	0.00001	0.00001	0.00001	0.00	0.00	0.00	0.00	100	100	100	100	
Ga (aqua regia)	0.00006	0.00006	0.00006	0.00006	0.00	0.00	0.00	0.00	*	*	*	*	
Ga (HF)	0.817	0.826	0.857	0.832									
Ni	0.152	0.149	0.157	0.156	0.15	0.15	0.15	0.16	0.70	1.19	6.81	0.36	
Pb	0.070	0.068	0.072	0.071	0.03	0.06	N.D.	0.02	55	11	N.D.	72	
Sb	5.813	5.694	6.003	5.949	0.09	0.17	0.18	0.23	99	97	97	96	

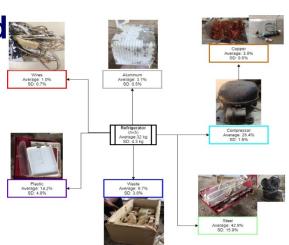
The error of the measurement is in the range of 5-10%. *: The achieved results are presented and discussed in detail directly in the text.



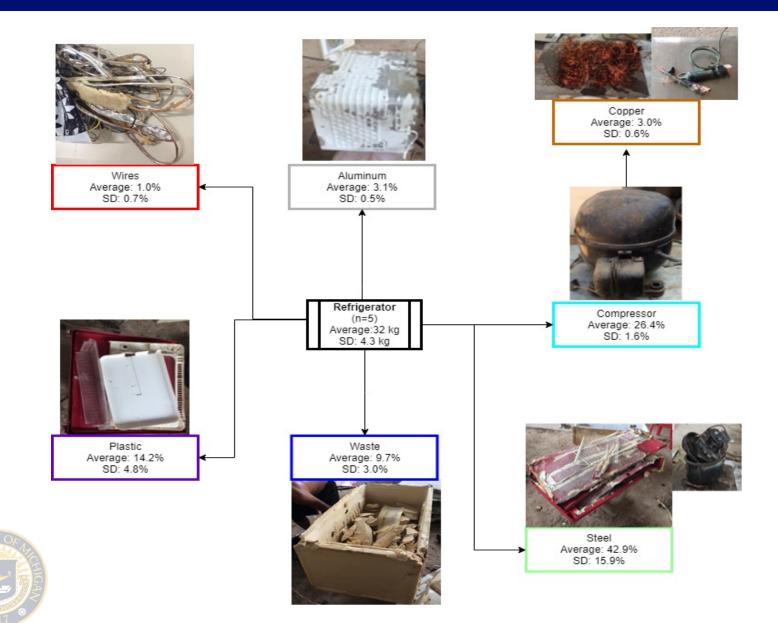
Conclusions

Developed a life cycle based tool that enables to evaluate the socio-economic, occupational and environmental risks and benefits associated with multiple electronic products

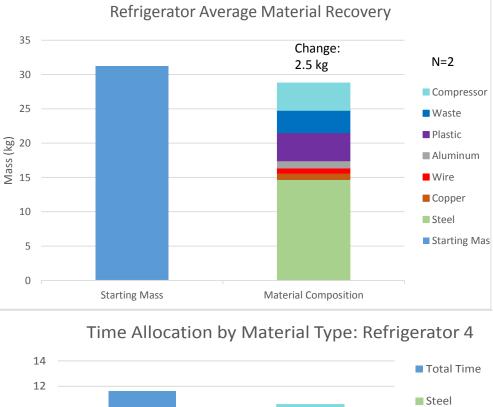
- → Combines environmental and socio-economics consistently
- \rightarrow Combines occupational and environmental
- → Possible to apply the approach at prod at regional levels (LCA and MFA)
- → Mitigate risks, while maintaining economic and environmental benefits
- \rightarrow Let us play ... but also use it

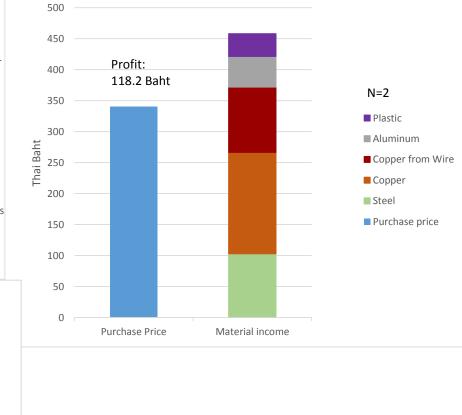


Refrigerator recycling

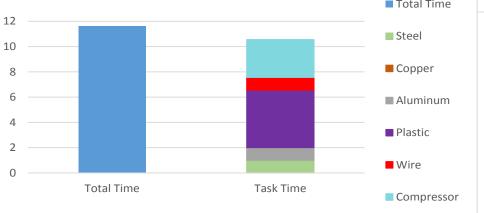


Refrigerator recycling



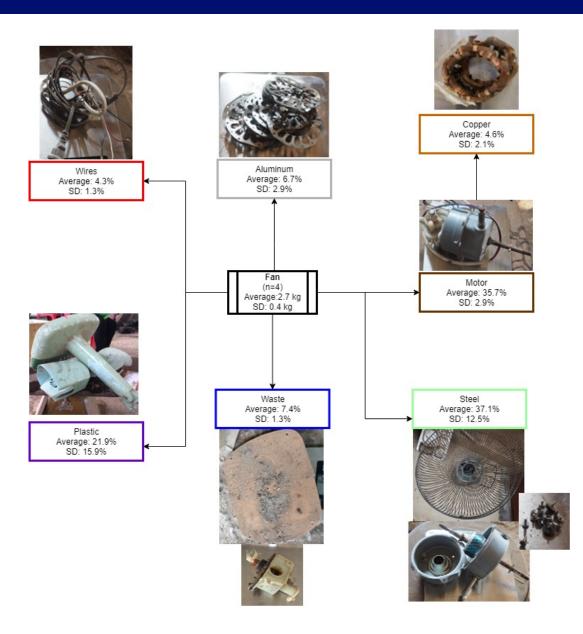


Refrigerator Average Income



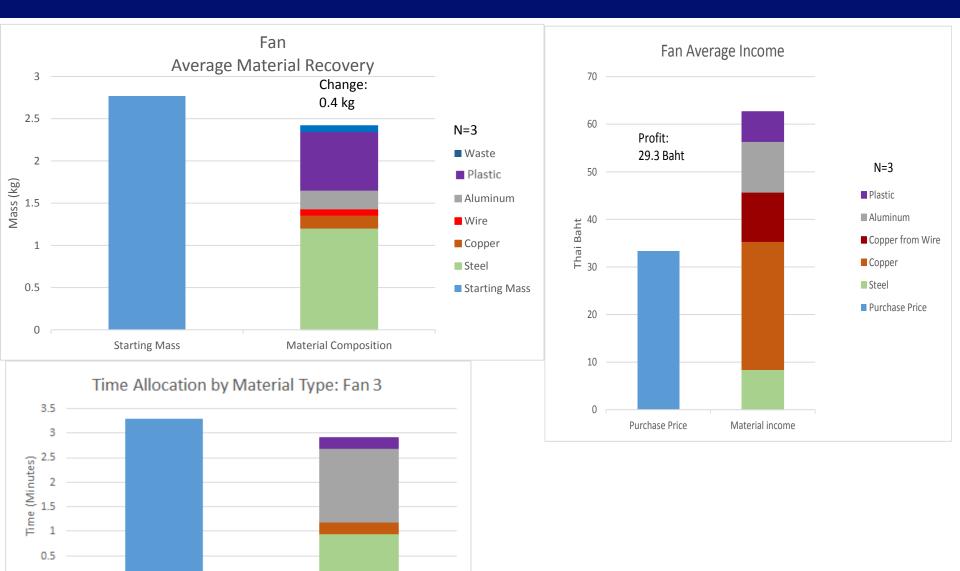
Time (Minutes)

Fan recycling





Fan recycling



Task Time

0

Total Time

Total Time Steel Copper Aluminum Plastic



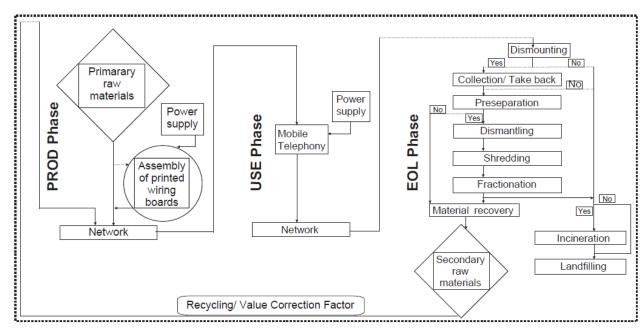
Environmental Impact Assessment Review 25 (2005) 540-566

Environmental Impact Assessment Review

www.elsevier.com/locate/eiar

The end of life treatment of second generation mobile phone networks: Strategies to reduce the environmental impact

Wolfram Scharnhorst^{a,b,*}, Hans-Jörg Althaus^a, Mischa Classen^a, Olivier Jolliet^b, Lorenz M. Hilty^a



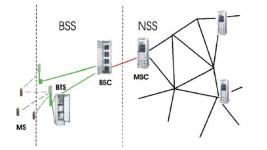
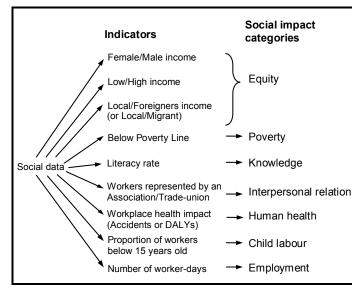
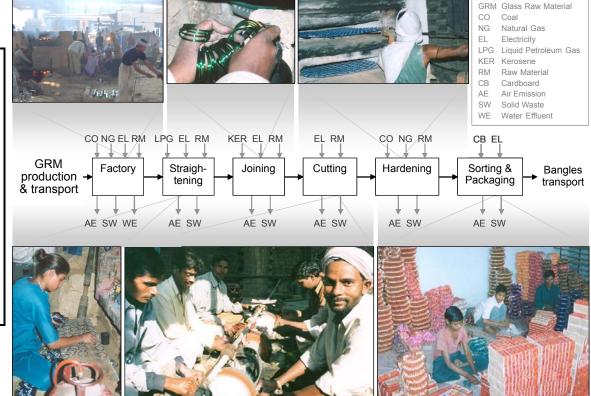


Fig. 1. Flow chart and system boundaries of the life cycle phases of the mobile phone network studied.

Related UM work

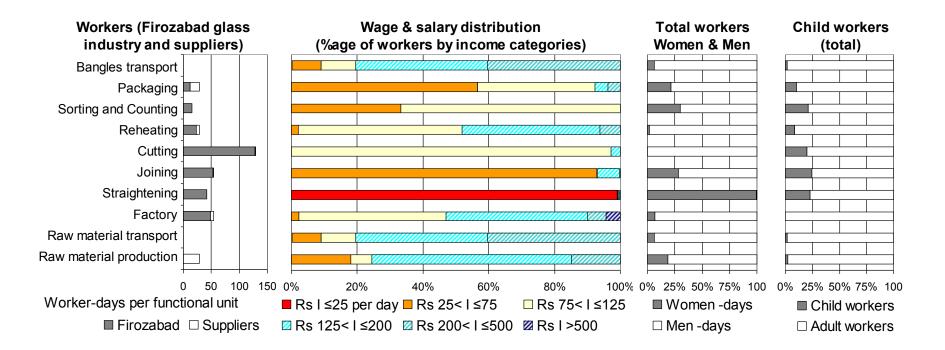






Roquier and Jolliet, Social Life Cycle

Related UM work





Roquier and Jolliet, Social Life Cycle